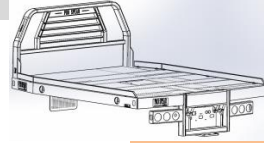




Pro Spear Deluxe



DRAWING #
16-3101 B

REVISIONS		
REV.	DESCRIPTION	DATE
B	Changed ST-RT 4x2x11ga to 3/16	8/5/2014

PRO SPEAR DELUXE 50 SERIES CUT LIST

Part #	Drawing #	Material	Manufacturing Quantities	Length inches	REORDER Qty.	Qty
5TH WHEEL MOUNT	80-1100	ST-CI 6x8.2#	1	33 9/16		DRILL
FLOOR FRAME	15-1120-23	ST-FI 1/4x1-1/4	2	24 3/16		
TOOLBOX BRACKET STIFFENER	15-1120-23	ST-FI 1/4x3	2	2 3/4		
FLOOR FRAME HITCH GUSSET	15-1120-23	ST-FI 1/4x6	2	4 1/2		
FRONT CAP	16-1222,4,5	ST-FI 1/4x6	1	83 5/8		
SAFETY CHAIN HOLDER	16-1220,1,3	ST-FI 3/8x1-1/4	2	5 1/4		
5TH WHEEL MOUNT	80-1100	ST-FI 3/8x3-1/2	1	28		DRILL
REAR SIDE CAP	16-1222,4,5	ST-FI 3/8x6	2	30 9/16		
FRONT SIDE CAP	16-1222,4,5	ST-FI 3/8x6	2	24 15/16		
HEADACHE RACK LOUVER	16-1301 or 02	ST-RT-1/2x1-1/2x.065	1	39-3/16		
HEADACHE RACK LOUVER	16-1301 or 02	ST-RT-1/2x1-1/2x.065	1	42-7/8		
HEADACHE RACK LOUVER	16-1301 or 02	ST-RT-1/2x1-1/2x.065	1	46-5/8		
HEADACHE RACK LOUVER	16-1301 or 02	ST-RT-1/2x1-1/2x.065	1	48		
HEADACHE RACK	11-1301	ST-RT-4 x 2 x 3/16	1	143-5/8		BEND
MAIN FRAME	15-1120-23	ST-RT 4x3x.5/16	1	33 1/2		
FLOOR FRAME	16-1222,4,5	ST-ST 1-1/2 x .120	2	27 5/8		
FLOOR FRAME	16-1222,4,5	ST-ST 1-1/2 x .120	2	42 1/8		
FLOOR FRAME	16-1222,4,5	ST-ST 1-1/2 x .120	1	95 3/16		
HEADACHE RACK	16-1301 or 02	ST-ST 2 x 14ga.	1	79-1/4		

PRO SPEAR 250

FLOOR FRAME	16-1222, 4	ST-FI 1/4x1-1/2	2	17 1/8		
FLOOR FRAME SIDES	15-2208	ST-FI 3/8x6	2	73 3/4		DRILL FUEL FILL
FLOOR FRAME	16-1222, 4	ST-RT-2.5x1.5x14ga	2	17 1/4		
FLOOR FRAME	16-1222	ST-RT-2.5x1.5x14ga	2	95 3/16		
FLOOR FRAME	16-1222	ST-RT-2.5x1.5x14ga	2	95 3/16		DRILL

PRO SPEAR 350

FLOOR FRAME	16-1222, 4	ST-FI 1/4x1-1/2	2	17 1/8		
FLOOR FRAME SIDES	15-2209	ST-FI 3/8x6	2	86 3/4		DRILL FUEL FILL
FLOOR FRAME	16-1222, 4	ST-RT-2.5x1.5x14ga	2	17 1/4		
FLOOR FRAME	16-1224	ST-RT-2.5x1.5x14ga	3	95 3/16		
FLOOR FRAME	16-1224	ST-RT-2.5x1.5x14ga	2	95 3/16		DRILL

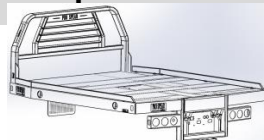
PRO SPEAR 550

FLOOR FRAME	16-1225	ST-FI 1/4x1-1/2	2	21 5/16		
FLOOR FRAME SIDES	15-2209	ST-FI 3/8x6	2	110 3/4		DRILL FUEL FILL
FLOOR FRAME	16-1225	ST-RT-2.5x1.5x14ga	1	17 1/2		DRILL
FLOOR FRAME	16-1225	ST-RT-2.5x1.5x14ga	2	21 7/16		
FLOOR FRAME	16-1225	ST-RT-2.5x1.5x14ga	5	95 3/16		
FLOOR FRAME	16-1225	ST-RT-2.5x1.5x14ga	1	95 3/16		DRILL



DRAWING #
16-3101 B

Pro Spear Deluxe



REVISIONS

REV.	DESCRIPTION	DATE
B	Changed ST-RT 4x2x11ga to 3/16	8/5/2014

PRO SPEAR DELUXE 50 SERIES CUT LIST

<u>DROPHITCHES</u>		ALL PS-XX0 BEDS				
HINGE GUSSET	15-1602	ST-FI 1/2x4	2	9		
UPRIGHT HITCH TUBE	15-1602	ST-RT 4x2x1/4	2	23 1/2		
CROSS HITCH TUBE	15-1602	ST-RT 4x3x5/16	1	30 1/2		
<u>FRAMES</u>		ALL PS-XX0 BEDS				
FRAME RAIL 100	15-1120	ST-CI 5x6.7#	2	84		
FRAME RAIL 2X0	15-1121	ST-CI 5x6.7#	2	98		
FRAME RAIL 3X0	15-1122	ST-CI 5x6.7#	2	111		
FRAME RAIL 550	15-1123	ST-CI 5x6.7#	2	135		
<u>REAR LIFTING MECHANISM</u>		ALL PS-XX0 BEDS				
SPIKE SOCKETS	15-1402	ST-MT 2-5/8x2.063ID	2	8		DRILL
<u>SIDERAILS</u>		ALL PS-XX0 BEDS				
SIDERAIL 100	16-1200	ST-RT 3x1x14ga	2	75 1/2		
SIDERAIL 200	16-1201	ST-RT 3x1x14ga	2	89 1/2		
SIDERAIL 250	16-1202	ST-RT 3x1x14ga	2	72 3/4		
SIDERAIL 300	16-1203	ST-RT 3x1x14ga	2	102 1/2		
SIDERAIL 350	16-1204	ST-RT 3x1x14ga	2	85 3/4		
SIDERAIL 550	16-1205	ST-RT 3x1x14ga	2	109 3/4		
SIDERAIL FRONT	16-1206	ST-RT 3x1x14ga	2	18 1/2		
<u>PIN MATERIAL</u>		ALL PS-XX0 BEDS				
HINGE PIN	15-1700	STC-CR NITRO 1X6.5"	2	6 1/2		DRILL

CLASSIC STYLE HEADACHE RACK		ST-RT-3 x 2 11ga.	1	142 5/8		BEND
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8/5/2014